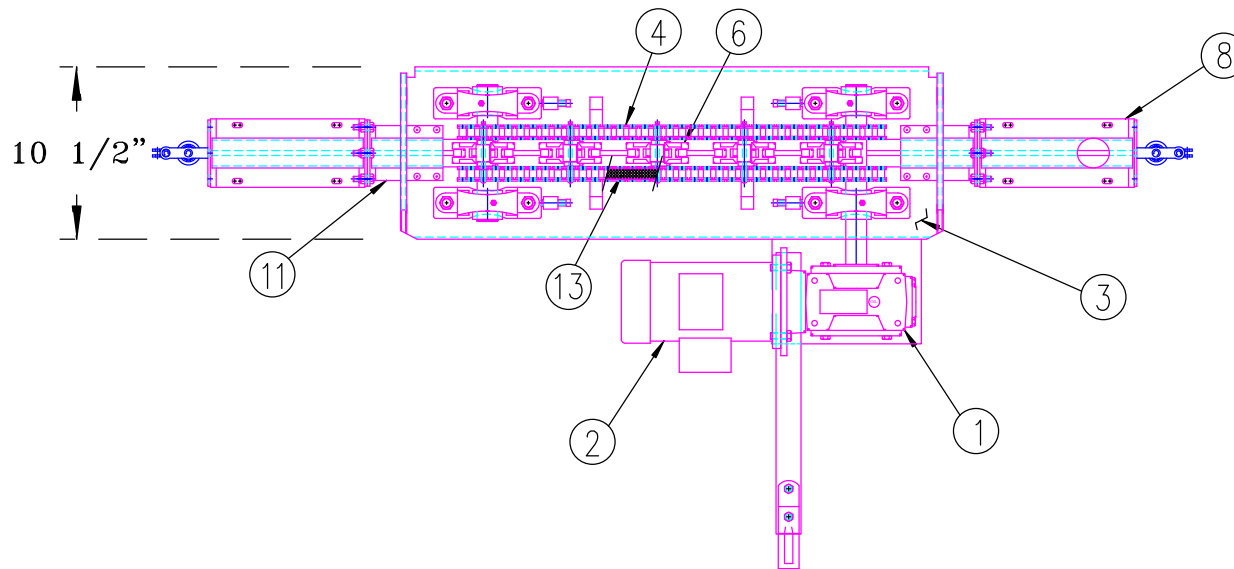


HEIGHT OF DRIVE UNIT MAY VARY DUE TO MOTOR/REDUCER SIZES



| 14 | D-1000 | DRIVE SUPPORT ARM | 1 |
|------|-----------|---|----------|
| 13 | D-2000-15 | ROLLER CHAIN WEAR STRIP | 2 |
| 12 | D-2000-9 | PRESSURE PLATE c/w MOUNTING SHAFTS | 1 |
| 11 | D-2000-13 | CHAIN HOLD DOWN COVER | 2 |
| 10 | D-2000-18 | DRIVE SAFETY COVER | 1 |
| 9 | C-250 | CONVEYOR CHAIN - SUPPLIED IN 10' LENGTHS | N/A |
| 8 | TI-255-B | TRACK INSPECTION SECTION (WITH LUBRICATION PORT) | 1 |
| 7 | TI-255-A | TRACK INSPECTION SECTION (WITHOUT LUBRICATION PORT) | 1 |
| 6 | D-2000-5 | SINGLE SPRING LOADED DRIVE DOG ASSEMBLY | 9 |
| 5 | D-2000-10 | PILLOW BLOCK BEARING | 4 |
| 4 | D-2000-2 | CATERPILLAR CHAIN ASSEMBLY c/w 9 SPRING LOADED DRIVE DOGS | 1 |
| 3 | D-2000 | DRIVE PLATE | 1 |
| 2 | D-2000 | ELECTRIC MOTOR | 1 |
| 1 | D-2000-8 | GEAR REDUCER c/w MOUNTING FEET | 1 |
| ITEM | PART NO. | DESCRIPTION | QUANTITY |

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| REV | DATE | DESCRIPTION | REV'D BY |
|-----|----------|-----------------|----------|
| A | 02/06/03 | INITIAL RELEASE | AB |

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| | | | |
|------------|---------------|-----------------|-------------------------------|
| DRAWN BY: | R.G. | DRAWING NAME: | DRIVE UNIT (c/w GEAR & MOTOR) |
| DATE: | JANUARY, 2003 | PART NUMBER: | D-1000 |
| APPR'D BY: | | DRAWING NUMBER: | |
| SCALE: | NTS | | |